



Series		ARCHITECTURAL				
FIRE RATING	<b>Label</b>	International Fire Consultants Limited / PFPF Compliance				
	<b>Pressure</b>	Cat B Positive				
DIMENSIONS	<b>Thickness</b>	1-3/4"				
	<b>Maximum Sizes</b>		Non Rated	Neutral	Cat A Positive	Cat B Positive
		Singles	4'00" x 10'00"	N/A	N/A	3'00" x 8'00"
		Pairs	8'00" x 10'00"	N/A	N/A	6'00" x 8'00"
D.E. Pairs	8'00" x 10'00"	N/A	N/A	N/A		
CONSTRUCTION	<b>Core</b>	Solid Extruded per Label Listing				
	<b>Vertical Edges</b>	1 3/4" (1 3/8" SCL + 3/8 Lipping) Stiles with Matching Veneer Edgeband Over.				
	<b>Horizontal Edges</b>	1 3/8" SCL Rails (5" Rails Reinforcement upon request).				
	<b>Crossband</b>	One Piece High Density Fiberboard (HDF).				
	<b>Veneer Grade / Species</b>	"A" & "AA" / Standard, Exotic and Engineered.				
	<b>Grain Orientation</b>	Vertical (standard), Horizontal, Mixed and Sketch Face (upon request).				
	<b>Factory Finish</b>	UV Cured: Clear, Light, Dark and Custom Stain colors.				
	<b>Laminated Surface</b>	High Pressure Decorative Laminate.				
	<b>Paint Grade</b>	One Piece High Density Fiberboard (HDF).				
<b>Factory Finish</b>	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.					
<b>Adhesive / Weight</b>	Type 2 / 22.5 kg/mt2 - 4.60 lb/ft2					
ELEVATIONS	<b>Vision Lites</b>	Min Distances:	Top Rail: 8"	Bottom Rail: 10"	Stiles: 8"	
		5" min of core material between the lockset prep and cutout.				
		Light cutout may not exceed 1,080 Sq.In. area, or 32" width, or 54" height.				
	Non Rated:		Wood Mouldings and Metal Vision Frames available.			
Fire Rated:		Not Allowed.				
<b>Reveals</b>	Allowed with restrictions, consult with your ISR.					
<b>Louvers</b>	Min Distances:	Top Rail: 8"	Bottom Rail: 10"	Stiles: 8"		
	Light cutout may not exceed 1,080 Sq.In. area, or 32" width, or 54" height.					
	Non Rated:		Wood and Metal available.			
Fire Rated:		Not Allowed				
STC	<b>Sound Rating</b>	32 STC with installed seals and gaskets tested. Automatic Bottom Seal is recommended by WKS for a high performance.				
QUALITY STANDARDS	<b>Environmental</b>	FSC Certification MR7 and NAUF EQ4.4 Credit available upon request. Environmental Product Declaration available upon request.				
	<b>Quality</b>	BS EN 14755:2005 & BS476 British Standards Institute (european construction).				
	<b>Warranty</b>	Interior Use Only (no exterior warranty). Lifetime; life of original installation.				
	<b>Machining</b>	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information.				

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice. To ensure please contact your WKS Door Systems representative.