



ANTI-FIRE COMPOSITE

Double Rabbet 20min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum: 4 - 3/4"	maximum: Equivalent to wall thickness	
	Maximum Opening Sizes	Single	Neutral 4'00" x 8'00"	Cat A Positive N/A	Cat B Positive 4'00" x 8'00"
		Parallel Pair	7'00" x 8'00"	N/A	7'00" x 8'00"
	Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"		
	Edgebands	Thickness: Equal to Frame Leg	Width Maximum: 3/8" Finished		
CONSTRUCTION	Substrate (Jamb)	Anti-Fire Composite MDF density 45-50 pcf, one piece construction with veneered backface.			
	Stops	Solid Wood 0.36 sg or MDF 45 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).			
	Paint Grade Factory Finish	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers. UV Cured: Primed, Standard and Custom Paint colors.			
QUALITY STANDARDS	Adhesive Installation	Type 2 Water Resistance Use a traditional shims system or WSCP Metal Clip System			
	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.			

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice. To ensure please contact your WKS Door Systems representative.



ANTI-FIRE COMPOSITE

Communicating 20min Fire Rating

Series		ARCHITECTURAL				
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance				
	Pressure	Neutral & Cat B Positive				
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"		maximum: Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum: 5"	maximum: Equivalent to wall thickness		
	Maximum Opening Sizes	Single	Neutral	Cat A Positive	Cat B Positive	
		Parallel Pair	4'00" x 8'00"	N/A	4'00" x 8'00"	
	Stop	Thickness Minimum: 5/8"		Width Minimum: 1 1/4"		
Edgebands	Thickness: Equal to Frame Leg		Width Maximum: 3/8" Finished			
CONSTRUCTION	Substrate (Jamb)	Anti-Fire Composite MDF density 45-50 pcf, one piece construction with veneered backface.				
	Stops	Solid Wood 0.36 sg or MDF 45 pcf.				
	Edgeband	Solid Wood 0.36 sg				
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).				
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.				
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).				
QUALITY STANDARDS	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.				
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.				
	Adhesive	Type 2 Water Resistance				
	Installation	Use a traditional shims system or WSCP Metal Clip System				
	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.				
	Acoustic	Surface applied seals and gaskets only.				
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).				
Warranty	Interior Use Only (no exterior warranty), 5 years warranty.					
Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.					

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ANTI-FIRE COMPOSITE

Single Rabbet 20min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum: 4 - 3/4"	maximum: Equivalent to wall thickness	
	Maximum Opening Sizes	Single	Neutral 4'00" x 8'00"	Cat A Positive N/A	Cat B Positive 4'00" x 8'00"
		Parallel Pair	7'00" x 8'00"	N/A	7'00" x 8'00"
	Stop	Thickness Minimum: 5/8"	Width Minimum: determined by width of door and edge		
Edgebands	Thickness:	Width Maximum:			
CONSTRUCTION	Substrate (Jamb)	Anti-Fire Composite MDF density 45-50 pcf, one piece construction with veneered backface.			
	Stops	Solid Wood 0.36 sg or MDF 45 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.			
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.			
Adhesive	Type 2 Water Resistance				
Installation	Use a traditional shims system or WSCP Metal Clip System				
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.			

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ANTI-FIRE COMPOSITE

Communicating 20min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum:	maximum:		
		3/4"	Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum:	maximum:	
			5"	Equivalent to wall thickness	
	Maximum Opening Sizes	Single	Neutral	Cat A Positive	Cat B Positive
		Parallel Pair	4'00" x 8'00"	N/A	4'00" x 8'00"
Stop	Thickness Minimum:	Width Minimum:			
	5/8"	1 1/4"			
Edgebands	Thickness:	Width Maximum:			
	Equal to Frame Leg	3/8" Finished			
CONSTRUCTION	Substrate (Jamb)	Anti-Fire Composite MDF density 45-50 pcf, one piece construction with veneered backface.			
	Stops	Solid Wood 0.36 sg or MDF 45 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).			
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.			
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.			
QUALITY STANDARDS	Adhesive	Type 2 Water Resistance			
	Installation	Use a traditional shims system or WSCP Metal Clip System			
	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic Quality	Surface applied seals and gaskets only.			
	Warranty	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction). Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.			

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ANTI-FIRE COMPOSITE

Double Rabbet 20min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum:	maximum:		
		3/4"	Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum:	maximum:	
			4 - 3/4"	Equivalent to wall thickness	
	Maximum Opening Sizes		Neutral	Cat A Positive	Cat B Positive
		Single	4'00" x 8'00"	N/A	4'00" x 8'00"
	Parallel Pair	7'00" x 8'00"	N/A	7'00" x 8'00"	
	Stop	Thickness Minimum:		Width Minimum:	
		5/8"		1 1/4"	
	Edgebands	Thickness:		Width Maximum:	
		Equal to Frame Leg		3/8" Finished	
CONSTRUCTION	Substrate (Jamb)	Anti-Fire Composite MDF density 45-50 pcf, one piece construction with veneered backface.			
	Stops	Solid Wood 0.36 sg or MDF 45 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).			
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.			
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.			
	Adhesive	Type 2 Water Resistance			
	Installation	Use a traditional shims system or WSCP Metal Clip System			
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.			

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ANTI-FIRE COMPOSITE

Single Rabbet 20min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum:	maximum:		
		3/4"	Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum:	maximum:	
			4 - 3/4"	Equivalent to wall thickness	
	Maximum Opening Sizes	Single	Neutral	Cat A Positive	Cat B Positive
	Parallel Pair	4'00" x 8'00"	N/A	4'00" x 8'00"	
		7'00" x 8'00"	N/A	7'00" x 8'00"	
	Stop	Thickness Minimum:	Width Minimum:		
		5/8"	determined by width of door and edge		
	Edgebands	Thickness:	Width Maximum:		
		Equal to Frame Leg	3/8" Finished		
CONSTRUCTION	Substrate (Jamb)	Anti-Fire Composite MDF density 45-50 pcf, one piece construction with veneered backface.			
	Stops	Solid Wood 0.36 sg or MDF 45 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.			
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.			
	Adhesive	Type 2 Water Resistance			
	Installation	Use a traditional shims system or WSCP Metal Clip System			
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.			

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SOLID WOOD
Single Rabbet 30-60min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	International Fire Consultants Limited / PFPF Compliance			
	Pressure	Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum: 1 - 1/4"	maximum: Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum: 3 - 1/4"	maximum: Equivalent to wall thickness	
	Maximum Opening Sizes		Neutral	Cat A Positive	Cat B Positive
		Single	3'00" x 8'00"	N/A	3'00" x 8'00"
	Parallel Pair	6'00" x 8'00"	N/A	6'00" x 8'00"	
Stop	Thickness Minimum: 1/2"	Width Minimum: determined by width of door and edge			
CONSTRUCTION	Substrate (Jamb)	Solid Wood (Poplar) density 41 pcf, one piece construction			
	Stops	Solid Wood (Poplar) density 41 pcf, one piece construction			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.			
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.			
	Adhesive Installation	Type 2 Water Resistance Use a traditional shims system.			
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	BS EN 14755:2005 & BS476 British Standards Institute (european construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.			

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TECTONITE
Double Rabbet 20-90min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum:	maximum:		
		3/4"	Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum:	maximum:	
			4 - 1/2"	Equivalent to wall thickness	
	Maximum Opening Sizes	Single	Neutral	Cat A Positive	Cat B Positive
		Parallel Pair	4'00" x 8'00"	N/A	4'00" x 8'00"
			8'00" x 8'00"	N/A	8'00" x 8'00"
CONSTRUCTION	Stop	Thickness Minimum:	Width Minimum:		
		5/8"	1 1/4"		
	Edgebands	Thickness:	Width Maximum:		
		Equal to Frame Leg	3/8" Finished		
	Substrate (Jamb)	Tectonite			
		density 61 pcf, one piece construction with veneered backface.			
	Stops	Anti-Fire Composite 50 pcf or Tectonite 61 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
Laminated Surface	High Pressure Decorative Laminate (with restrictions).				
Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.				
Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.				
Adhesive	Type 2 Water Resistance				
Installation	Use a traditional shims system or WSCP Metal Clip System				
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.			

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TECTONITE
Single Rabbet 20-90min Fire Rating

Series		ARCHITECTURAL			
FIRE RATING	Label	Warnock Hershey - Intertek / NFPA Compliance			
	Pressure	Neutral & Cat B Positive			
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited		
	Jamb Width (Depth)	Single / Pairs	minimum: 4 - 1/2"	maximum: Equivalent to wall thickness	
	Maximum Opening Sizes	Single	Neutral 4'00" x 8'00"	Cat A Positive N/A	Cat B Positive 4'00" x 8'00"
		Parallel Pair	8'00" x 8'00"	N/A	8'00" x 8'00"
	Stop	Thickness Minimum: 5/8"	Width Minimum: determined by width of door and edge		
	Edgebands	Thickness: Equal to Frame Leg	Width Maximum: 3/8" Finished		
	Substrate (Jamb)	Tectonite density 61 pcf, one piece construction with veneered backface.			
CONSTRUCTION	Stops	Anti-Fire Composite 50 pcf or Tectonite 61 pcf.			
	Edgeband	Solid Wood 0.36 sg			
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).			
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.			
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.			
	Factory Finish	UV Cured: Primed, Paint Skin, Standard and Custom Paint colors.			
	Adhesive	Type 2 Water Resistance			
Installation	Use a traditional shims system or WSCP Metal Clip System				
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.			
	Acoustic	Surface applied seals and gaskets only.			
	Quality	WDMA I.S.1A Architectural Wood Flush Doors (Standard construction).			
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.			
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.			

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FINGER JOINT PINE

Cased Open Non Rated

Series		ARCHITECTURAL & COMMERCIAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
	Stop	Thickness Minimum: N/A	Width Minimum: N/A
CONSTRUCTION	Substrate (Jamb)	Finger Joint Pine	
	Stops	Finger Joint Pine	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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FINGER JOINT PINE

Communicating Non Rated

Series		ARCHITECTURAL & COMMERCIAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs minimum: 5"	maximum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"	
CONSTRUCTION	Substrate (Jamb)	Finger Joint Pine	
	Stops	Finger Joint Pine	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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FINGER JOINT PINE

Double Rabbet Non Rated

Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"	
CONSTRUCTION	Substrate (Jamb)	Finger Joint Pine	
	Stops	Finger Joint Pine	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
	Installation	Use a traditional shims system.	
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.	

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FINGER JOINT PINE

Single Rabbet Non Rated

Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: 5/8"	Width Minimum: determined by width of door and edge	
CONSTRUCTION	Substrate (Jamb)	Finger Joint Pine	
	Stops	Finger Joint Pine	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
	Installation	Use a traditional shims system.	
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
	Stop	Thickness Minimum: N/A	Width Minimum: N/A
CONSTRUCTION	Substrate (Jamb)	Medium Density Overlay 38 pcf	
	Stops	Medium Density Overlay 38 pcf	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label listing and may change without notice. To ensure please contact your WKS Door Systems representative.

Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 5"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"	
CONSTRUCTION	Substrate (Jamb)	Medium Density Overlay 38 pcf	
	Stops	Medium Density Overlay 38 pcf	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be processed without complete information. Hardware Preps must be revised per listing manufacturing.	

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Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
	Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"
CONSTRUCTION	Substrate (Jamb)	Medium Density Overlay 38 pcf	
	Stops	Medium Density Overlay 38 pcf	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Laminated Surface	High Pressure Decorative Laminate (with restrictions).	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: 5/8"	Width Minimum: determined by width of door and edge	
CONSTRUCTION	Substrate (Jamb)	Medium Density Overlay 38 pcf	
	Stops	Medium Density Overlay 38 pcf	
	Veneer Grade / Species	"A" & "AA" / Standard, Exotic and Engineered (with restrictions).	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
	Paint Grade	One Piece High Density Fiberboard (HDF) and Paint Grade Veneers.	
	Factory Finish	UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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POPLAR OR RED OAK
Cased Open Non Rated

Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: Unlimited
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: N/A	Width Minimum: N/A	
CONSTRUCTION	Substrate (Jamb)	Poplar or Red Oak (solid lumber one piece construction)	
	Stops	Poplar or Red Oak (solid lumber one piece construction)	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
		UV Cured: Primed, Standard and Custom Paint colors.	
	Adhesive	Type 2 Water Resistance	
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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POPLAR OR RED OAK
Communicating Non Rated

Series		ARCHITECTURAL		
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited	
	Jamb Width (Depth)	Single / Pairs minimum: 5"	maximum: Unlimited	
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"	
		Parallel Pair	8'00" x 10'00"	
	Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"	
CONSTRUCTION	Substrate (Jamb)	Poplar or Red Oak (solid lumber one piece construction)		
	Stops	Poplar or Red Oak (solid lumber one piece construction)		
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.		
		UV Cured: Primed, Standard and Custom Paint colors.		
Adhesive	Type 2 Water Resistance			
Installation	Use a traditional shims system.			
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.		
	Acoustic	Surface applied seals and gaskets only.		
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.		
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.		

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POPLAR OR RED OAK
Double Rabbet Non Rated

Series		ARCHITECTURAL	
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	minimum: 4 - 3/4"
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"
		Parallel Pair	8'00" x 10'00"
Stop	Thickness Minimum: 5/8"	Width Minimum: 1 1/4"	
CONSTRUCTION	Substrate (Jamb)	Poplar or Red Oak (solid lumber one piece construction)	
	Stops	Poplar or Red Oak (solid lumber one piece construction)	
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.	
		UV Cured: Primed, Standard and Custom Paint colors.	
Adhesive	Type 2 Water Resistance		
Installation	Use a traditional shims system.		
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.	
	Acoustic	Surface applied seals and gaskets only.	
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.	
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.	

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POPLAR OR RED OAK
Single Rabbet Non Rated

Series		ARCHITECTURAL		
DIMENSIONS	Jamb Thickness (Face)	minimum: 3/4"	maximum: Unlimited	
	Jamb Width (Depth)	Single / Pairs	minimum: 4 - 3/4"	
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"	
		Parallel Pair	8'00" x 10'00"	
CONSTRUCTION	Stop	Thickness Minimum: 5/8"	Width Minimum: determined by width of door and edge	
	Substrate (Jamb)	Poplar or Red Oak (solid lumber one piece construction)		
	Stops	Poplar or Red Oak (solid lumber one piece construction)		
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.		
		UV Cured: Primed, Standard and Custom Paint colors.		
	Adhesive	Type 2 Water Resistance		
Installation	Use a traditional shims system.			
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.		
	Acoustic	Surface applied seals and gaskets only.		
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.		
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without complete information. Hardware Preps must be revised per listing manufacturing.		

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POPLAR OR RED OAK
Special Rabbet Jamb Non Rated

Series		ARCHITECTURAL		
DIMENSIONS	Jamb Thickness (Face)	minimum: 1 - 3/8"	maximum: Unlimited	
	Jamb Width (Depth)	Single / Pairs 4 - 3/4"	maximum: Limited, subject by revision.	
	Maximum Opening Sizes	Single	Non Rated 4'00" x 10'00"	
		Parallel Pair	8'00" x 10'00"	
Stop	Thickness Minimum: 3/8"	Width Minimum: <i>determined by width of door and edge</i>		
CONSTRUCTION	Substrate (Jamb)	Poplar or Red Oak (solid lumber one piece construction)		
	Stops	Poplar or Red Oak (solid lumber one piece construction)		
	Factory Finish	UV Cured: Clear, Light, Dark and Custom Stain colors.		
		UV Cured: Primed, Standard and Custom Paint colors.		
	Adhesive	Type 2 Water Resistance		
Installation	Use a traditional shims system.			
QUALITY STANDARDS	Casing	Standard 2"x 3/8" and 3"x 3/8" MDF, available with wood veneer (same as face), paint grade finish and plastic laminate.		
	Acoustic	Surface applied seals and gaskets only.		
	Warranty	Interior Use Only (no exterior warranty), 5 years warranty.		
	Machining	<p>This profile type only work with the "Rabbet Edge" door type. Hardware preps and sizes must be revised by our Order Entry team for have the complete solution and also make some dummies. This frame needs Order Entry team aproval in all cases.</p> <p>Hardware preps shall be factory machined from manufacturer's templates and shop drawings. Order will not be procesed without approve and complete information. Hardware Preps must be revised per listing manufacturing.</p>		

Fire Rated Doors are manufactured per the standards listed on this page. Specifications are subject to the label